

WASCOMAT SELECTA-28

HOSPITALITY WASH PROGRAMS

(For Hotels/Motels, Restaurants, Retirement Communities, Schools and Universities, Commercial and Institutional Laundries)

1	White Uniforms Sheets & Pillow- cases (Light Soil)	1A	White Towels (Medium Soil Short Program)	1B	White Table Linen (Bleach, No Starch)	1AB	White Table Linen (Bleach and Starch)
2	White Uniforms Sheets & Pillow cases (Light/ Medium Soil)	2A	Colored Towels	2B	Colored Table Linen (Bleach, No Starch)	2AB	Colored Table Linen (Bleach and Starch)
3	White Uniforms, Sheets, Pillow- cases (Medium Soil)	3A	White Towels* (Heavy Soil)	3B	White or Colored Table Linen (No Bleach, No Starch)	3AB	White or Colored Table Linen (Starch, No Bleach)
4	Colored Uni- forms, Sheets, Pillowcases (Light Soil)	4A	Bedspreads/ Delicates (Cold Water)	4B	White 100% Polyester (VISA) Table Linen	4AB	Bedspreads/ Delicates (Warm Water)
5	Color Uniforms, Sheets, Pillow- cases (Medium Soil)	5A	Kitchen & Housekeeping Rags	5B	Colored 100% Polyester (VISA) Table Linen	5AB	Light Soil General Wash Formula
6	White Towels (Light Soil)	6A	Mops	6B	Chef Coats	6AB	Extra Rinsing With Extract
7	White Towels (Medium Soil)	7A	Stain Treat- ment (Short Formula)	7B	Stain Treat- ment (Long Formula)	7AB	Test Program

Supply Code: 1 = Detergent 2 = Chlorine Bleach 3 = Sour
 4 = Softener 5 = Starch/Sizing

(Supply signals are 220 Volts for 60 seconds with water flushdown, followed by a 30-second pause, followed by a 15-second final flushdown without signal.)

FORMULA 1

WHITE UNIFORMS, SHEETS, AND PILLOWCASES (LIGHT SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS/BLEACH	5	HOT	LOW	SUPPLY 1 & 2
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 2

WHITE UNIFORMS, SHEETS, AND PILLOWCASES
(LIGHT/MEDIUM SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	5	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 3

WHITE UNIFORMS, SHEETS, AND PILLOWCASES (MEDIUM SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 4

COLORED UNIFORMS, SHEETS AND PILLOWCASES (LIGHT SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 5

COLORED UNIFORMS, SHEETS, AND PILLOWCASES (MEDIUM SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 6

WHITE TOWELS
(LIGHT SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS/BLEACH	7	HOT	LOW	SUPPLY 1 & 2
(NO DRAIN)				
CHEATER/RINSE	1	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 7

WHITE TOWELS
(MEDIUM SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 1A

WHITE TOWELS
(MEDIUM SOIL, SHORT PROGRAM)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	5	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 2A

COLORED TOWELS

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/ SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 3A

WHITE TOWELS
(HEAVY SOIL)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	8	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 4A

BEDSPREADS/DELICATES (COLD WATER)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	5	COLD	HIGH	SUPPLY 1
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3			
SHAKEOUT				

(This wash formula uses gentle action only - 3 seconds rotation and 12 seconds pause, before reversing direction and repeat.)

FORMULA 5A

KITCHEN AND HOUSEKEEPING RAGS

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
EXTRACT	4			
SHAKEOUT				

FORMULA 6A

MOPS

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	8	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 7A

STAIN TREATMENT (SHORT FORMULA)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS/BLEACH	7	HOT	LOW	SUPPLY 1 & 2
DRAIN	1			
SUDS/BLEACH	8	HOT	LOW	SUPPLY 1 & 2
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 7B

STAIN TREATMENT - (LONG FORMULA)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS/BLEACH	5	HOT	LOW	SUPPLY 1 & 2
DRAIN	1			
SUDS/BLEACH	15	HOT	LOW	SUPPLY 1 & 2
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 1B

WHITE TABLE LINEN
(BLEACH, NO STARCH)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR	4	COLD	LOW	SUPPLY 3
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 2B

COLORED TABLE LINEN
(BLEACH, NO STARCH)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 3B

COLORED TABLE LINEN
(NO BLEACH, NO STARCH)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3-1/2			
SHAKEOUT				

FORMULA 4B

WHITE 100% POLYESTER (VISA) TABLE LINEN

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR	4	COLD	LOW	SUPPLY 3
DRAIN	1			
EXTRACT	2			
SHAKEOUT				

FORMULA 5B

COLORED 100% POLYESTER (VISA) TABLE LINEN

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR	3	COLD	LOW	SUPPLY 3
DRAIN	1			
EXTRACT	2			
SHAKEOUT				

FORMULA 6B

CHEF COATS

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	5	HOT	LOW	SUPPLY 1
DRAIN	1			
SUDS	8	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 1AB

WHITE TABLE LINEN
(BLEACH AND STARCH)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR	2	SPLIT	LOW	SUPPLY 3
(NO DRAIN)				
STARCH	4	SPLIT	LOW	SUPPLY 5
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 2AB

COLORED TABLE LINEN
(BLEACH AND STARCH)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR	2	SPLIT	LOW	SUPPLY 3
(NO DRAIN)				
STARCH	6	SPLIT	LOW	SUPPLY 5
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 3AB

WHITE OR COLORED TABLE LINEN
(STARCH, NO BLEACH)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR	2	SPLIT	LOW	SUPPLY 3
(NO DRAIN)				
STARCH	6	SPLIT	LOW	SUPPLY 5
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 4AB

BEDSPREADS/DELICATES (WARM WATER)

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS	5	SPLIT	HIGH	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	3			
SHAKEOUT				

FORMULA 5AB

LIGHT SOIL - GENERAL WASH FORMULA

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
SUDS/BLEACH	9	HOT	LOW	SUPPLY 1 & 2
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 3 & 4
DRAIN	1			
EXTRACT	5			
SHAKEOUT				

FORMULA 6AB

EXTRA RINSING WITH EXTRACT

<u>OPERATION</u>	<u>TIME</u>	<u>TEMP</u>	<u>LEVEL</u>	<u>SUPPLIES</u>
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
EXTRACT	4			
SHAKEOUT				

FORMULA 7AB

TEST PROGRAM

On all Selecta-28 machines, Program 7AB is a test program. The test program should be run whenever you start-up a machine and after performing service and troubleshooting to be sure it is operating properly. This is the test program, step-by-step:

1. Fill to low level with cold water, no drum rotation.
2. When low level is reached, rotate 90 seconds with normal action (12 seconds rotation, 3 seconds pause, then reverse direction and repeat). After 90 seconds normal action, stop rotation. No drain.
3. Continue to fill to high level with hot water with no drum rotation.
4. When high level is reached, rotate for 90 seconds with gentle action (3 seconds rotation, 12 seconds pause, then reverse direction and repeat). After 90 seconds gentle action, stop rotation.
5. Drain with gentle action.
6. Fill to high level with cold and hot water with normal action. When high level is reached, proceed to step 7 with normal action.
7. Supply signals 1, 2, 3, 4, and 5, on simultaneously for 60 seconds. Check for 220V between terminals 1, 2, 3, 4, 5, and C.
8. Drain with normal action.
9. Extract 2 minutes. On two-speed models, first go to distribution speed, and then extract 2 minutes at both low and high speeds.
10. Fill to low level with cold water with normal action. When low level is reached, rotate 30 seconds with normal action.
11. Drain. End of test program.

NM/jgc
(pc-op1106)
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